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Component	Code No.	Irregularities/criteria/notes	Action to be taken	Category
Axle	1.6.1	Damage to axle - cracked - deformed (see also no. 1.7.1) - defect repaired by welding - sharp edge - stress mark > 1 mm deep	Detach wagon	5
	1.6.2	Stress mark ≤ 1 mm deep, no sharp edges	K + R1 (isolate brake)	4
	1.6.3	Part rubbing against the axle Also inspect 1.6.1 and 1.6.2	Tie up + K, if necessary R1 (isolate brake); if not possible, detach wagon	4
Leaf spring	2.1.5	Insufficient spring clearance: Perpendicular distance between buckle and fixed parts of body, underframe or bogie frame less than 15 mm • signs of recent contact between buckle and fixed parts of the underframe or bogie frame • signs of recent contact between wheel and underframe or wagon floor/body	Detach wagon	5
Brake Mechanical part (rigging)	3 3.1 3.1.1	Part of brake rigging hanging down or broken Also inspect 1.6.1, 1.6.2 and 1.6.3	Temporary repair, K + R1 (isolate brake)	4







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Component	Code No.	Irregularities/criteria/notes	Action to be taken	Category
Brake block	3.2 3.2.1	Cast-iron brake block - missing - broken, cracked right through, even if still held together by its metal insert - worn that thickness X near break block holder is less than 10 mm	Replace; if not possible, K + R1 (isolate brake)	3
	3.2.2	Composite brake block - missing - radial crack from friction surface through to plate edge (except at the designated breakage point) Friction material - visible crumbling of the friction material over more than one quarter of the block length or metal inclusions - detached by > 25 mm from the supporting plate, - incipient crack > 25 mm radiating away from the wheel rim, - minimum thickness X < 10 mm	Replace; if not possible, K + R1 (isolate brake)	3







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Bogie Frame	4.7.3	Inner longitudinal sole bars screwed into place		
	4.7.3.1	Connection between the bogie and the brake support plate	Replace; if not possible,	3
		1 bolt missing/broken on the inner longitudinal sole bars	K + R1 (isolate brake)	
	4.7.3.2	2 bolts missing/broken on the inner longitudinal sole bars of the same axle	Detach wagon	5
Buffer head	5.2.3	Contact surfaces		
	5.2.3.1	- not lubricated	Lubricate; if not possible, detach wagon	5
Plunger	5.3.3	Altered functioning (even following insufficient lubrication)		
		Shiny partsGrooves	Detach wagon	5
Markings on	6.1.1	Missing, illegible or incomplete		
wagons and load units	6.1.1.1	- wagon number 3)	Detach wagon	4
	6.1.1.2	- RIV sign, "TEN-RIV" or a sign denoting approval (TEN-G1, country markings etc.) ³⁾ or	Detach wagon	4
	6.1.1.3	- agreement plate (if showing exchange codes 41, 43, 45, 81, 83 or 85)	Detach wagon	4
	6.1.1.4	- tare weight ³⁾	Detach wagon	4
	6.1.1.5	- braked weight of hand brake 3)	Detach wagon	4
	6.1.1.6	- load limits 3)	Detach wagon	4
	6.1.1.7	- capacity of tank wagons 3)	Detach wagon	4
	6.1.1.8	reserved -		
	6.1.1.9	- length-over-buffers of wagon 3)	Detach wagon	4
	6.1.1.10	- "high voltage" warning sign on wagons with step or ladder access up to a height > 2 m above rail level	Detach wagon	4
	6.1.1.11	reserved -		
	6.1.1.12	reserved -		
	6.1.1.13	reserved -		

 $^{^{\}rm 3)}$ If this irregularity is only found on one side of the wagon : K label







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Component	Code No.	Irregularities/criteria/notes	Action to be taken	Category
Interior equipments	6.1.8			
	6.1.8.1	Defective interior equipments:		
		 retaining arm, guide rail, loading cradle, rings, hooks, grommets, partition. 	Temporary repair, rectify by means of extra securing means + M If not possible,	3 5
			detach wagon	
		Wagon with securing equipment (see also 6.6.7), car-carrying wagon, wheel blocks (see also 6.6.5.2).		
Tank				
	6.5.2.3	- full tank, possible 3 month extension when tank marked with an "L"	Detach wagon	5
	6.5.2.4	- tank empty, not cleaned, if necessary increased by 3 months if marked with "L"	К	5
Reinforcement, filling and emptying equipment, underneath				
	6.5.5.2	- to be completed -		
	6.5.5.13	Filling and emptying equipment open	Rectify; if not possible,	5
			detach wagon	
	6.5.5.14	Visible fastening devices ineffective	Rectify; if not possible,	4
			detach wagon	

Defective interior equipment – ascertained outside the technical inspection during a special inspection







Amendments, Appendix 9 (Annex 1) to the GCU

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